










Standard Deburring - B Blades - 2.6 mm thick

Materials Index

Spiral Chips: Steel, Aluminum, Copper

Powdery Chips: Brass, Cast Iron

HSS Extremely popular blades, excellent for most types of materials. Use any of these blades in your B sets.

Blade	Picture	Description
B10 151-29212		Best for deburring materials with spiral chips.
B10L 151-29095		B10 for left-handed users.
B11 151-29108		B10 geometry with thin-nose for small holes with min. diameter of 2mm (0.08 Inch).
B12 151-29016		B10 geometry with shorter nose.
B20 151-19019		Best for deburring metals with powdery chips and plastics. Symmetric.
B25 151-29022		Specially designed for plastics.
B30 151-29023		Simultaneously deburrs the inside and outside of holes up to 4mm (0.16 Inch) thick. For metals with spiral chips and plastics.
B32 151-29025		B30 geometry. rotate clock wise and counter clock wise. For metals with powdery chips.
B60 151-29027		Removes burrs from hard to reach hole back-edge applications up to 20mm (0.78 Inch) thick.

For technical information, see the complete Blade Index on page 32-34.


Safety Note: Exercise caution when handling sharp blades.

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Cobalt Long lasting and economical blades - best for stainless steel.

Blade	Picture	Description
B10S 151-29210		Long-lasting, cobalt-enriched. B10 geometry.


TiN Coated Significantly increases HSS blade life with Titanium Nitride.

B10P 151-29015		TiN coated for high resistance to wear. B10 geometry.
B12P 151-19017		TiN coated for high resistance to wear. B10 geometry with shorter nose.
B20P 151-29021		TiN coated for high resistance to wear. B20 geometry.
B30P 151-29024		TiN coated for high resistance to wear. B30 geometry.

Carbide The toughest wear-resistant blades, best for hardened steel and cast iron.

B10C 151-29013		Solid carbide, B10 geometry.
B20C 151-19020		Solid carbide. Rotates clockwise & counterclockwise.
B25C 151-29110		Solid carbide. Specially designed for abrasive plastics.

Diamond For glass and carbide work pieces

B10D 151-29014		Diamond-coated. B10 geometry.
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Note: For technical information, see the complete Blade Index on page 32-34.